### **Schedule of Accreditation**

issued by

# **United Kingdom Accreditation Service**

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



# **British Engineering Services Limited Also trading as Vulcan Inspection Services**

Issue No: 016 Issue date: 06 June 2023

9230

Type A Inspection Body

**WA3 6BA** 

Accredited to ISO/IEC 17020:2012

Unit 718 Eddington Way

Birchwood Park

Contact: Mr Allan Bayne
Tel: +44 (0)161 694 2051

Warrington E-Mail: allan.bayne@briteng.co.uk

Website: www.britishengineeringservices.co.uk

Inspection performed at/from the locations specified below

Location details		Activity	Location code	
Address Unit 718 Eddington Way Birchwood Park Warrington WA3 6BA	<b>Local contact</b> Mr Allan Bayne	All activities except: -  Approval of permanent joining procedures and personnel  Approval of personnel to carry out non-destructive test on permanent joints for pressure equipment	A	
Address  1/3 West Ashton Street Stowell Technical Park Salford Manchester M50 2XS	Local contact  Mark Ormrod Tel: +44 (0)161 834 2718 E-Mail: mark.ormrod@briteng.co.uk	Approval of permanent joining procedures and personnel; Approval of personnel to carry out non-destructive test on permanent joints for pressure equipment	В	
Address  First Floor, Trinity Building, 16 John Dalton Street, Manchester M2 6HY	<b>Local contact</b> Mr Allan Bayne	All activities except: -  Approval of permanent joining procedures and personnel  Approval of personnel to carry out non-destructive test on permanent joints for pressure equipment	С	

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#### **DETAIL OF ACCREDITATION**

Field of Inspection	Type and Range of Inspection	Methods and Procedures	Location Code
Pressure Equipment	Design Verification, New Construction and Inspection	BES procedure 02-120-P38 referencing published national/ international standards for pressure equipment	A, C
Welding Procedures and Welder Approvals	Verification and Approval	BES procedure 02-140-P22	В
Major, Intermediate and Minor Pressure Systems	Certification of written schemes of examination and in-service inspection	Pressure System Safety Regulations 2000 SI 2000, No 128 BES procedure 05-20-P01	A, C
Power Presses	In-service inspection	Provision and Use of Work Regulations 1998 - SI.1998 No 2306, Part IV (PUWER 98) BES procedure 05-20-P01	A, C
Lifting Equipment	In-service inspection	Lifting Operations and Lifting Equipment Regulations 1998 (LOLER 98), SI.1998 No 2307 BES procedure 05-20-P01	A, C
Local Exhaust Ventilation Plant (LEV)	Initial Appraisal and Inservice Inspection/Thorough Examination and Test of Engineering Controls	Control of Substances Hazardous to Health Regulations 2002 Control of Substances Hazardous to Health Regulations (N.I.) 2003 BES procedure 05-20-P01	A, C
	END		

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Accreditation for the pu	rpose of UK Appointed Body UKAS Public		UKCA Requirements and
Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
2020: AND	Goods and Use of Transportable Goods & Use of Transportable F		
Part 3 Regulation 14	Periodic in-service inspection	Old Pressure Receptacles (Cylinders) constructed before 30/06/2003*	Welded steel pressure drums EN 14876:2007
Accreditation for the pu	rpose of UK Appointed Body UKAS Public		UKCA Requirements and
Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerous 2020:	Goods and Use of Transportable	e Pressure Equipment (Amend	lment) (EU Exit) Regulations
ADR, RID* & IMDG  Non-UN Pressure Receptacles  Chapter/s: 6.2.3, 6.2.4  'GB Only'	Periodic in-service inspection including; Periodic inspection, intermediate inspection and exceptional checks	Transportable Pressure Receptacles*	Including ADR 1.8.7 procedures for periodic inspection  Welded steel pressure drums EN 14876:2007
	Conformity assessment including: Type Approval Supervision of manufacture Initial inspection and test Periodic inspection, intermediate inspection, and exceptional checks	Cryogenic vessels – Transportable vacuum insulated, of not more than 1000 litres volume.	Including ADR 1.8.7 procedures for conformity assessment  EN1251-2:2000 BES Procedures 02-140-P35 and 02-140-P38

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Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
2020: AND	oods and Use of Transportable		, , , ,
PART 3 of the Approved Derogations & Transitional Provisions.	Periodic inspection & Intermediate inspection.  Exceptional checks: 4.5 – 4.5.7	UK road, and rail, tanks* constructed before 10/05/04.  Metallic tanks. Vacuum-operated waste tanks. for substances of Class(s) 2, 3, 4, 5, 6, 8 & 9  For substances of Class 3  MOD Tanks for Class 3 substances	BES Procedure 02-140-P36 implementing VCA Procedures for Inspection & Testing of UK Tanks  BES Procedure 02-140-I104 for hydraulic pressure testing with alternative fluids with a flashpoint >61 °C using: UN1202 UN1223  MOD Test Fluids F-44: Turbine Fuel, Aviation F-54: Diesel Fuel
	Type Approval Supervision of construction Initial inspection and test	UK Road tanks for LPG * constructed in GB after 9 <sup>th</sup> May 2004 or in NI after 31/07/06 to EN 12493, Annex C.	F-76: Fuel Naval Distillate EN 12972:2018 EN 12972:2007 (withdrawn EN 12493:2013 BES Procedure 02-140-P35

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Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards		
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment (Amendment) (EU Exit) Regulations 2020: AND The Carriage of Dangerous Goods & Use of Transportable Pressure Equipment (Northern Ireland) Regulations 2010 (a Imended).					
RID, ADR Chapter 6.8	Periodic inspection & Intermediate inspection. Exceptional checks: 4.7.1 – 4.7.8  Type Approval Initial inspection and test	Tanks with shells of Metallic Materials* (chapter 6.8)  Fixed tanks (road tanks) Tank wagons (rail tanks) Demountable tanks Tank containers Tank swap bodies Battery vehicles (road) Battery wagons (rail)  for substances of Class(s) 3, 4, 5, 6, 8 & 9	EN 12972:2018 EN 12972:2007 (withdrawn) EN 12493:2013 EN 13094:2015  EN 13530-2: 2002+A1:2004 EN 14025: 2013+ A1:2016 BES Procedure 02-140-P34 BES Procedure 02-140-P35 BES Procedure 02-140-P36  EN 14398-2:2003 + A2:2008		
	- Periodic inspection - Intermediate inspection	for substances of Class(s) 3F1	BES Procedure 02-140-I104 for hydraulic pressure testing with alternative fluids with a flashpoint >61 °C using: - UN1202 -UN1223  MOD Test Fluids F-44: Turbine Fuel, Aviation F-54: Diesel Fuel F-76: Fuel Naval Distillate		
RID, ADR Chapter 6.10	- Type Approval - Initial inspection and test - Periodic inspection - Intermediate inspection	Vacuum-operated waste tanks * (Chapter 6.10) for substances of Classes: 3, 4.1, 5.1, 6.1, 6.2, 8 & 9	EN 12972:2007 (withdrawn) EN 12972:2018		

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Directive/Regulation	Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
The Carriage of Dangerou 2020	s Goods and Use of Transportable	e Pressure Equipment (Amend	dment) (EU Exit) Regulations
ADR 6.8	Periodic inspection & Intermediate inspection.	Tanks with shells of Metallic Materials*	Including ADR 1.8.7 procedures for conformity
'GB Only'	Exceptional checks: 4.7.1 – 4.7.8	(chapter 6.8) Fixed tanks (road tanks) Tank wagons (rail tanks)	assessment and periodic inspection
	Conformity assessment Supervision of	Demountable tanks Tank containers	EN 12972:2018 EN 12972:2007 (withdrawn)
	manufacture Initial inspection and test	Tank swap bodies Battery vehicles (road) Battery wagons (rail) MEGCs	EN 12493:2013 EN 13530-2: 2002+A1:2004 EN 14025: 2013 + A1:2016
		for substances of Class 2	EN 14398-2:2003 + A2:2008
			BES Procedure 02-140-P35

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Directive/Regulation	UKAS Public Conformity Assessment procedure/Module/Article and / or Inspection	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
<ul> <li>The Carriage of Dangerous (as amended)</li> </ul>	Goods & Use of Transportable Goods & Use of Transportable ngerous Goods and marine Po	e Pressure Equipment (Northe	
RID, ADR & IMDG Code, Chapter 6.7	Periodic inspection & Intermediate inspections. Exceptional checks: 4.5 – 4.5.7  Type Approval Supervision of construction Initial inspection and test	Portable Tanks* for substances of Class(s) 2, 3, 4, 5, 6, 8 & 9	EN 12972:2018 EN 12972:2007 (withdrawn) IMO Res A.581 (14) BES Procedure 02-140-P35 EN 14025: 2013 + A1:2016 PD5500: 2009 +A2: 2010 ASME VIII: Div 1 ASME VIII: Div 2 BES Procedures 02-140-P34 02-140-P35 02-140-P36 02-140-P38
IMDG Code, Chapter 6.7	Type Approval Supervision of construction Initial inspection and test	Offshore tank-containers*	MSC/Circ.860 EN 12079-1: 2006 (Withdrawn) BS EN ISO 10855-1:2018 BES Procedures 02-140-P35
The Merchant Shipping (Dangerous Goods and marine Pollutants) regulations 1997	Periodic inspection & Intermediate inspections. Exceptional checks	IMO Type 1,2,5 & 7 Portable tanks* IMO Type 4,6 & 8 Road tank vehicles*	DSC/Circ.12 IMO Res A.581 (14)

Note: The inspection of items marked thus \* are subject to legislative requirements including the appointment of 'persons' to carry out inspections. Reference should be made to the VCA Dangerous Goods Office for information on this and listings of bodies recognised under UK legislation.

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	Accreditation for the purpose of UK Approved Body Activity in accordance with UKCA Requirements and UKAS Publication GEN 5			
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification Properties / Standard	
Pressure Equipment (Safety) Regulations 2016 as amended	Conformity assessment of Pressure Equipment falling within Regulation 6 and classified in accordance with Schedule 3 as either Category II, III, or IV equipment.Conformity Assessment Modules  Schedule 1A, Part 2 Module A2: Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals  Schedule 1A, Part 3 Module B: Type examination  Schedule 1A, Part 4 Module C2: Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals  Schedule 1A, Part 5 Module D: Conformity to type based on quality assurance of the production process  Schedule 1A, Part 6 Module D1: Quality assurance of	All descriptions of pressure equipment and assemblies covered by the Regulations.	BES Procedures 02-140-P26 02-140-P31	

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Pressure Equipment (Safety) Regulations 2016 as amended (cont'd)	Conformity Assessment procedure/Module/Article  Conformity Assessment Modules (cont'd)  Schedule 1A, Part 7  Module E: Conformity to type based on pressure equipment quality assurance  Schedule 1A, Part 8  Module E1: Quality assurance of final pressure equipment inspection and testing  Schedule 1A, Part 9	Category of products or individual products  All descriptions of pressure equipment and assemblies covered by the Regulations.	Methods / Procedures Essential requirements: Product specification/ Properties / Standards  BES Procedures 02-140-P26 02-140-P31
(Safety) Regulations 2016 as amended	(cont'd)  Schedule 1A, Part 7  Module E: Conformity to type based on pressure equipment quality assurance  Schedule 1A, Part 8  Module E1: Quality assurance of final pressure equipment inspection and testing	pressure equipment and assemblies covered by	02-140-P26
	Module F: Conformity to type based on pressure equipment verification  Schedule 1A, Part 10  Module G: Conformity based on unit verification  Schedule 1A, Part 11  Module H: Conformity based on full quality assurance  Schedule 1A, Part 12  Module H1: Conformity based on full quality assurance plus design examination		
	Directive: Article 15 Regulation 50.	Issuing European Approval of Materials	BES Procedure 02-140-P32

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Regulations: Schedule 2	Approval of permanent	BES Procedure
paragraph 21.	joining procedures and personnel	02-140-P22
Location "B"	Location "B"	Location "B"
Regulations: Schedule 2 paragraph 22.	Categories III and IV	BES Procedures 02-140-P29
рагаугарт 22.	Approval of personnel to carry out non-destructive	02-140-129
Location "B"	test on permanent joints for pressure equipment	Lagation "D"
	Location "B"	Location "B"

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Accreditation for the p	Accreditation for the purpose of UK Approved Body Activity in accordance with UKCA Requirements and UKAS Publication GEN 5			
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards	
Simple Pressure Vessels (Safety) Regulations 2016, as amended	Regulation: Schedule 2. Conformity Assessment Modules  Part 1: Type examination  Part 4: Conformity to type based on internal production control  Part 2Part 3: Conformity to type based on internal production control plus supervised product testing  Part 3: Conformity to type based on internal production control plus supervised production control plus supervised product checks at	Simple Pressure Vessels	BES Procedures 02-140-P24	
Lifts Regulations 2016, as amended	Regulation 47 Schedule 11 Type-examination.	Lifts	BES Procedure 02-140-P21	
	Regulation 47, Schedule 12 Final Inspection for Lifts.	Lifts		
	Regulation 47, Schedule 15 Unit verification for Lifts	Lifts		
	Regulation: 47, Schedule 18 Conformity based on full quality assurance plus design examination for lifts	Lifts		
	Regulation 47, Schedule 19 Conformity to type based on production quality assurance for lifts	Lifts	BES Procedure 02-140-P21 02-140-P25	

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Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards
Supply of Machinery (Safety) Regulations 2008, as amended	Regulation: Schedule 2 Part 9 Type Examination	Annex IV item 17 Part 4 Item 17	BES Procedure 02-140-P20
	Regulation: Schedule 2 Part 10 Full Quality Assurance	Annex IV item 17 Part 4 Item 17	BES Procedures 02-140-P20 02-140-P25

Note: The inspection of items above are subject to legislative requirements including the appointment of bodies' to carry out conformity assessment. Reference should be made to the relevant Government Departments BEIS for information on this and listings of bodies recognised under UK legislation

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Accreditation for the purpose of Notified Body Activity relating to the Northern Ireland market (CE + UKNI) taking into account EA-2/17					
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards		
Pressure Equipment (Directive 2014/68/EU) implemented in Northern Ireland by the Pressure Equipment (Safety) Regulation 2016 as amended	Directive: Article 14:Annex III Regulation 42 Conformity Assessment Modules	All descriptions of pressure equipment and assemblies covered by the Regulations.	BES Procedures 02-140-P26 02-140-P31		
	A2 Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals				
	B EU-Type examination				
	C2: Conformity to type based on internal production control plus supervised pressure equipment checks at random intervals				
	D: Conformity to type based on quality assurance of the production process				
	D1: Quality assurance of the production process				

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Accreditation for the purpose of Notified Body Activity relating to the Northern Ireland market (CE + UKNI) taking into account EA-2/17					
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards		
Pressure Equipment (Directive 2014/68/EU) implemented in Northern Ireland by the Pressure Equipment (Safety) Regulation 2016 as amended (cont'd)	E: Conformity to type based on pressure equipment quality assurance  E1: Quality assurance of final pressure equipment inspection and testing	All descriptions of pressure equipment and assemblies covered by the Regulations.	BES Procedures 02-140-P26 02-140-P31		
	F: Conformity to type based on pressure equipment verification  G: Conformity based on unit verification  H: Conformity based on full quality assurance  H1: Conformity based on full quality assurance plus design examination  Directive: Article 15  Regulation 50.	Issuing European Approval of Materials	BES Procedure 02-140-P32		
	Directive: Annex I – 3.1.2 Regulations: Schedule 2 paragraph 21. Location "B"	Approval of permanent joining procedures and personnel  Location "B"	BES Procedure 02-140-P22 Location "B"		
	Location	LOCATION	Location D		
	Directive: Annex I – 3.1.3 Regulations: Schedule 2 paragraph 22.  Location "B"	Categories III and IV  Approval of personnel to carry out non-destructive test on permanent joints for pressure equipment Location "B"	BES Procedures 02-140-P29 Location "B"		

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taking into account EA-2/17  Methods / Proce				
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Essential requirements: Product specification/ Properties / Standards	
Simple Pressure Vessels (Directive 2014/29/EU) implemented in Northern Ireland by the Simple Pressure Vessels (Safety) Regulations 2016 as amended	Directive: Article 13:Annex II Regulation: Schedule 2. Conformity Assessment Modules	Simple Pressure Vessels	BES Procedures 02-140-P24	
	B: EU-type examination			
	C: Conformity to type based on internal production control			
	C1: Conformity to type based on internal production control plus supervised product testing			
	C2: Conformity to type based on internal production control plus supervised product checks at random intervals			
Lifts (Directive 2014/33/EU) implemented in Northern Ireland by the Lifts Regulations 2016 as amended	Directive: Annex IV (B) Regulation 47 EU Type-examination.	Lifts	BES Procedure 02-140-P21	
	Directive: Annex V Regulation 47 Final Inspection.	Lifts		
	Directive: Annex VIII Regulation 47 Unit verification	Lifts		
	Directive: Annex XI Regulation: 47 Full quality assurance	Lifts		
	Directive: Annex XII Regulation 47 Production quality assurance.	Lifts	BES Procedure 02-140-P21 02-140-P25	

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Accreditation for the purpose of Notified Body Activity relating to the Northern Ireland market (CE + UKNI)

taking into account EA-2/17					
Directive/Regulation	Conformity Assessment procedure/Module/Article	Category of products or individual products	Methods / Procedures Essential requirements: Product specification/ Properties / Standards		
Machinery (Directive 2006/42/EC)	Directive: Article 12 (3)b and (4)a	Annex IV item 17	BES Procedure 02-140-P20		
implemented in Northern Ireland by the	Regulation: Schedule 2 Part 9	Part 4 Item 17			
Supply of Machinery (Safety) Regulations	EC Type Examination				
2008 as amended	Directive: Article 12 (3)c and (4)b :Annex X	Annex IV item 17	BES Procedures 02-140-P20		
	Regulation: Schedule 2 Part 10	Part 4 Item 17	02-140-P25		
	Full Quality Assurance				

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**END** 

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